



MATERIAL SAFETY DATA SHEET

Low Gravity Residual Fuel Oil

MSDS No. 15063

EMERGENCY OVERVIEW

CAUTION!

COMBUSTIBLE LIQUID - SLIGHT TO MODERATE IRRITANT
EFFECTS CENTRAL NERVOUS SYSTEM
HARMFUL OR FATAL IF SWALLOWED



NFPA 704 (Section 16)

Moderate fire hazard; however, flammable vapors may accumulate in tank headspace. Avoid breathing vapors or mists. May cause dizziness and drowsiness. May cause moderate eye irritation, skin irritation, defatting and/or dermatitis (rash). Material on skin may cause sunburn reaction if exposed to sunlight. Long-term, repeated exposure may cause skin cancer.

If ingested, do NOT induce vomiting, as this may cause chemical pneumonia (fluid in the lungs).

HYDROGEN SULFIDE (toxic gas) may accumulate in tank vapor space. High concentration may cause immediate unconsciousness - death may result unless victim is promptly and successfully resuscitated. Hydrogen sulfide causes eye irritation.

1. CHEMICAL PRODUCT and COMPANY INFORMATION

Hess Corporation
1 Hess Plaza
Woodbridge, NJ 07095-0961

EMERGENCY TELEPHONE NUMBER (24 hrs):

COMPANY CONTACT (business hours):

MSDS Internet Website:

CHEMTREC (800) 424-9300

Corporate EHS (732) 750-6000

www.hess.com

SYNONYMS: Residual Fuel Oil

See Section 16 for abbreviations and acronyms.

2. COMPOSITION and INFORMATION ON INGREDIENTS

INGREDIENT NAME (CAS No.)	CONCENTRATION PERCENT BY WEIGHT
Fuel Oil, Residual (68476-33-5)	100
Hydrogen Sulfide - H ₂ S (7783-06-4)	< trace - see below >
Polycyclic aromatic compounds (PACs)	≤ 1.5

A complex combination of hydrocarbons produced by the distillation of products from crude oil and/or the fluidized catalytic cracking (FCC) process [up to 100% cat cracked clarified oil (CAS NUMBER: 64741-62-4)] with carbon numbers predominantly greater than C20 and boiling above 662 °F.

Hydrogen Sulfide (H₂S) may be present in trace quantities (by weight), but may accumulate to toxic concentrations such as in tank headspace. The presence of H₂S is highly variable, unpredictable and does not correlate with sulfur content. Studies with similar products have shown that 1 ppm H₂S by weight in liquid may produce 100 ppm or more H₂S in the vapor headspace of the storage tank.

3. HAZARDS IDENTIFICATION

EYES

Contact with eyes may cause mild to moderate irritation.



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SKIN

May cause skin irritation with prolonged or repeated contact. Practically non-toxic if absorbed following acute (single) exposure. Exposure may cause a phototoxicity reaction: liquid or mist on the skin may produce a painful sunburn reaction when exposed to sunlight.

INGESTION

This material has a low order of acute toxicity. If large quantities are ingested, nausea, vomiting and diarrhea may result. Ingestion may also cause effects similar to inhalation of the product. Aspiration may result in chemical pneumonia (fluid in the lungs), severe lung damage, respiratory failure and even death.

INHALATION

Because of its low vapor pressure, this product presents a minimal inhalation hazard at ambient temperature. Upon heating, fumes may be evolved. Inhalation of fumes or mist may result in respiratory tract irritation and central nervous system (brain) effects may include headache, dizziness, loss of balance and coordination, unconsciousness, coma, respiratory failure, and death.

WARNING: the burning of any hydrocarbon as a fuel in an area without adequate ventilation may result in hazardous levels of combustion products, including carbon monoxide, and inadequate oxygen levels, which may cause unconsciousness, suffocation, and death.

WARNING: Irritating and toxic hydrogen sulfide gas may be found in confined vapor spaces. Greater than 15 - 20 ppm continuous exposure can cause mucous membrane and respiratory tract irritation. 50 - 500 ppm can cause headache, nausea, and dizziness. Continued exposure at these levels can lead to loss of reasoning and balance, difficulty in breathing, fluid in the lungs, and possible loss of consciousness. Greater than 500 ppm can cause rapid unconsciousness due to respiratory paralysis and death by suffocation unless the victim is removed from exposure and successfully resuscitated. Greater than 1000 ppm can cause immediate unconsciousness and death if not promptly revived.

The "rotten egg" odor of hydrogen sulfide is not a reliable indicator for warning of exposure, since olfactory fatigue (loss of smell) readily occurs, especially at concentrations above 50 ppm. At high concentrations, the victim may not even recognize the odor before becoming unconscious.

CHRONIC and CARCINOGENICITY

Similar products produced skin cancer and systemic toxicity in laboratory animals following repeated applications. The significance of these results to human exposures has not been determined - see Section 11, Toxicological Information.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE

Irritation from skin exposure may aggravate existing open wounds, skin disorders, and dermatitis (rash) conditions.

FUEL OIL COMBUSTION ASH

Trace amounts of nickel, vanadium, and other metals in slurry oil can become concentrated in the oxide form in combustion ash deposits. Vanadium is a toxic metal affecting a number of organ systems. Nickel is a suspect human carcinogen (lung, nasal, sinus), an eye, nose, and throat irritant, and can cause allergic skin reaction in some individuals. See Section 7 for appropriate work practices.

4. FIRST AID MEASURES

EYES

In case of contact with eyes, immediately flush with clean, low-pressure water for at least 15 min. Hold eyelids open to ensure adequate flushing. Seek medical attention.

SKIN



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Remove contaminated clothing. Wash contaminated areas thoroughly with soap and water or waterless hand cleanser. Obtain medical attention if irritation or redness develops. Thermal burns require immediate medical attention depending on the severity and the area of the body burned.

INGESTION

DO NOT INDUCE VOMITING. Do not give liquids. Obtain immediate medical attention. If spontaneous vomiting occurs, lean victim forward to reduce the risk of aspiration. Monitor for breathing difficulties. Small amounts of material which enter the mouth should be rinsed out until the taste is dissipated.

INHALATION

Remove person to fresh air. If person is not breathing provide artificial respiration. If necessary, provide additional oxygen once breathing is restored if trained to do so. Seek medical attention immediately.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES:

FLASH POINT:	> 150 °F (> 65.5 °C)
AUTOIGNITION POINT:	N/D
OSHA/NFPA FLAMMABILITY CLASS:	3A (COMBUSTIBLE)
LOWER EXPLOSIVE LIMIT (%):	N/D
UPPER EXPLOSIVE LIMIT (%):	N/D

FIRE AND EXPLOSION HAZARDS

Vapors may be ignited rapidly when exposed to heat, spark, open flame or other source of ignition. When mixed with air and exposed to an ignition source, flammable vapors can burn in the open or explode in confined spaces. Being heavier than air, vapors may travel long distances to an ignition source and flash back. Runoff to sewer may cause fire or explosion hazard.

CAUTION: flammable vapor production at ambient temperature in the open is expected to be minimal unless the oil is heated above its flash point. However, industry experience indicates that light hydrocarbon vapors can build up in the headspace of storage tanks at temperatures below the flash point of the oil, presenting a flammability and explosion hazard. Tank headspaces should be regarded a potentially flammable, since the oil's flash point can not be regarded as a reliable indicator of the potential flammability in tank headspaces.

EXTINGUISHING MEDIA

SMALL FIRES: Any extinguisher suitable for Class B fires, dry chemical, CO₂, water spray, fire fighting foam, or Halon.

LARGE FIRES: Water spray, fog or fire fighting foam. Water may be ineffective for fighting the fire, but may be used to cool fire-exposed containers.

FIRE FIGHTING INSTRUCTIONS

Small fires in the incipient (beginning) stage may typically be extinguished using handheld portable fire extinguishers and other fire fighting equipment.

Firefighting activities that may result in potential exposure to high heat, smoke or toxic by-products of combustion should require NIOSH/MSHA- approved pressure-demand self-contained breathing apparatus with full facepiece and full protective clothing.

Isolate area around container involved in fire. Cool tanks, shells, and containers exposed to fire and excessive heat with water. For massive fires the use of unmanned hose holders or monitor nozzles may be advantageous to further minimize personnel exposure. Major fires may require withdrawal, allowing the tank to burn. Large storage tank fires typically require specially trained personnel and equipment to extinguish the fire, often including the need for properly applied fire fighting foam.

See Section 16 for the NFPA 704 Hazard Rating.



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6. ACCIDENTAL RELEASE MEASURES

ACTIVATE FACILITY'S SPILL CONTINGENCY OR EMERGENCY RESPONSE PLAN.

Evacuate nonessential personnel and remove or secure all ignition sources. Consider wind direction; stay upwind and uphill, if possible. Evaluate the direction of product travel, diking, sewers, etc. to confirm spill areas.

Carefully contain and stop the source of the spill, if safe to do so. Protect bodies of water by diking, absorbents, or absorbent boom, if possible. Do not flush down sewer or drainage systems, unless system is designed and permitted to handle such material. The use of fire fighting foam may be useful in certain situations to reduce vapors.

Take up with sand or other oil absorbing materials. Carefully shovel, scoop or sweep up into a waste container for reclamation or disposal. Response and clean-up crews must be properly trained and must utilize proper protective equipment.

7. HANDLING and STORAGE

HANDLING PRECAUTIONS

Handle as a combustible liquid. Keep away from heat, sparks, and open flame! Electrical equipment should be approved for classified area. Bond and ground containers during product transfer to reduce the possibility of static-initiated fire or explosion.

STORAGE PRECAUTIONS

Keep away from flame, sparks, excessive temperatures and open flame. Use approved vented containers. Keep containers closed and clearly labeled. Empty product containers or vessels may contain explosive vapors. Do not pressurize, cut, heat, weld or expose such containers to sources of ignition.

Store in a well-ventilated area. This storage area should comply with NFPA 30 "Flammable and Combustible Liquid Code". Avoid storage near incompatible materials. The cleaning of tanks previously containing this product should follow API Recommended Practice (RP) 2013 "Cleaning Mobile Tanks In Flammable and Combustible Liquid Service" and API RP 2015 "Cleaning Petroleum Storage Tanks". See also Section 5 regarding flammable vapor accumulation in tank headspaces.

Hydrogen sulfide may accumulate in tanks and bulk transport compartments. Consider appropriate respiratory protection (see Section 8). Stand upwind. Avoid vapors when opening hatches and dome covers. Confined spaces should be ventilated prior to entry.

WORK/HYGIENIC PRACTICES

Emergency eye wash capability should be available in the near proximity to operations presenting a potential splash exposure. Use good personal hygiene practices. Avoid repeated and/or prolonged skin exposure. Wash hands before eating, drinking, smoking, or using toilet facilities. Do not use as a cleaning solvent on the skin. Do not use gasoline or solvents (naphtha, kerosene, etc.) for washing this product from exposed skin areas. Waterless hand cleaners are effective. Promptly remove contaminated clothing and launder before reuse. Use care when laundering to prevent the formation of flammable vapors which could ignite via washer or dryer. Consider the need to discard contaminated leather shoes and gloves.

OTHER/GENERAL PROTECTION

Petroleum industry experience indicates that a program providing for good personal hygiene, proper use of personal protective equipment, and minimizing the repeated and prolonged exposure to liquids and fumes, as outlined in this MSDS, is effective in reducing or eliminating the carcinogenic risk of high boiling aromatic oils (polynuclear aromatic hydrocarbons) to humans.



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8. EXPOSURE CONTROLS and PERSONAL PROTECTION

EXPOSURE LIMITS

Components (CAS No.)	Source	<u>Exposure Limits</u>	
		TWA/STEL	Note
Fuel Oil, Residual (68476-33-5)	OSHA	5 mg/m ³ (as oil mist) TWA	
	ACGIH	0.2 mg/m ³ (as mineral oil) TWA	A2
Hydrogen Sulfide -H ₂ S (7783-06-4)	OSHA	20 ppm Ceiling / 50 ppm Peak	
	ACGIH	10 ppm TWA/ 15 ppm STEL	2006 NOIC – 1/5 ppm
Polycyclic Aromatic Compounds	OSHA		
	ACGIH	ACGIH TLV-TWA/STEL: 5 mg/m ³ Sum of 15 NTP-listed polynuclear aromatic hydrocarbons 0.005 mg/m ³	A1

ENGINEERING CONTROLS

Use adequate ventilation to keep vapor concentrations of this product below occupational exposure and flammability limits, particularly in confined spaces.

EYE/FACE PROTECTION

Safety glasses or goggles are recommended where there is a possibility of splashing or spraying

SKIN PROTECTION

Gloves constructed of nitrile, neoprene, or PVC are recommended. Chemical protective clothing such as of E.I. DuPont Tyvek QC®, Saranex®, TyChem® or equivalent recommended based on degree of exposure. Note: The resistance of specific material may vary from product to product as well as with degree of exposure. Consult manufacturer specifications for further information

RESPIRATORY PROTECTION

If a hydrogen sulfide hazard is present (that is, exposure potential above H₂S permissible exposure limit), use a positive-pressure SCBA or Type C supplied air respirator with escape bottle.

Where it has been determined that there is no hydrogen sulfide exposure hazard (that is, exposure potential below H₂S permissible exposure limit), a NIOSH/ MSHA-approved air-purifying respirator with organic vapor cartridges or canister may be permissible under certain circumstances where airborne concentrations are or may be expected to exceed exposure limits or for odor or irritation. Protection provided by air-purifying respirators is limited. Refer to OSHA 29 CFR 1910.134, ANSI Z88.2-1992, NIOSH Respirator Decision Logic, and the manufacturer for additional guidance on respiratory protection selection.

Use a positive pressure, air-supplied respirator if there is a potential for uncontrolled release, exposure levels are not known, in oxygen-deficient atmospheres, or any other circumstance where an air-purifying respirator may not provide adequate protection.

WORK/HYGIENIC PRACTICES

Emergency eye wash capability should be available in the near proximity to operations presenting a potential splash exposure. Use good personal hygiene practices. Avoid repeated and/or prolonged skin exposure. Wash hands before eating, drinking, smoking, or using toilet facilities. Do not use as a cleaning solvent on the skin. Do not use gasoline or solvents (naphtha, kerosene, etc.) for washing this product from exposed skin areas. Waterless hand cleaners are effective. Promptly remove contaminated clothing and launder before reuse. Use care when laundering to prevent the formation of flammable vapors which could ignite via washer or dryer. Consider the need to discard contaminated leather shoes and gloves.



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OTHER/GENERAL PROTECTION

Petroleum industry experience indicates that a program providing for good personal hygiene, proper use of personal protective equipment, and minimizing repeated and prolonged contact to liquid and fumes, as outlined in this MSDS, is effective in reducing or eliminating the carcinogenic risk of high boiling aromatic oils (polynuclear aromatic hydrocarbons, or PNAs) to humans.

FUEL OIL ASH PRODUCTS

Personnel exposed to ash should wear appropriate protective clothing (example, DuPont Tyvek®), wash skin thoroughly, launder contaminated clothing separately, and wear respiratory protection approved for use against toxic metal dusts (such as HEPA filter cartridges). Wetted-down combustion ash may evolve toxic hydrogen sulfide (H₂S) - confined spaces should be tested for H₂S prior to entry if ash is wetted.

9. PHYSICAL and CHEMICAL PROPERTIES

APPEARANCE

A dark brown to black liquid; fluid at room temperature

ODOR

Characteristic petroleum/asphalt odor

Hydrogen sulfide (H₂S) has a rotten egg "sulfurous" odor. This odor should not be used as a warning property of toxic levels because H₂S can overwhelm and deaden the sense of smell. Also, the odor of H₂S in heavy oils can easily be masked by the petroleum-like odor of the oil. Therefore, the smell of H₂S should not be used as an indicator of a hazardous condition - a H₂S meter or colorimetric indicating tubes are typically used to determine the concentration of H₂S.

BASIC PHYSICAL PROPERTIES

BOILING RANGE: > 500 °F (260 °C)
VAPOR PRESSURE: < 0.1 psia @ 70 °F (21 °C)
VAPOR DENSITY (air = 1): NA
SPECIFIC GRAVITY (H₂O = 1): Minimum 1.052 - 1.000 @ 60 °F (16 °C) (API gravity 3 - 10)
PERCENT VOLATILES: Negligible
EVAPORATION RATE: Negligible
SOLUBILITY (H₂O): Negligible

10. STABILITY and REACTIVITY

STABILITY: Stable. Hazardous polymerization will not occur.

CONDITIONS TO AVOID and INCOMPATIBLE MATERIALS

Avoid high temperatures, open flames, sparks, welding, smoking and other ignition sources. Keep away from strong oxidizers.

HAZARDOUS DECOMPOSITION PRODUCTS:

Carbon monoxide, carbon dioxide and non-combusted hydrocarbons (smoke).

11. TOXICOLOGICAL PROPERTIES

CHRONIC EFFECTS AND CARCINOGENICITY

OSHA: NO **IARC:** 2B (animal) **NTP:** YES **ACGIH:** A1 (NOIC)

This material contains polynuclear aromatic hydrocarbons (PNAs), some of which are animal carcinogens. Studies have shown that similar products produce skin tumors in laboratory animals following repeated applications without washing or removal. The significance of this finding to human exposure has not been determined. Other studies with active skin carcinogens have shown that washing the animal's skin with soap and water between applications reduced tumor formation.



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The presence of carcinogenic PNAs indicates that precautions should be taken to minimize repeated and prolonged inhalation of fumes or mists.

MUTAGENICITY (genetic effects)

Materials of similar composition have been positive in mutagenicity studies.

12. ECOLOGICAL INFORMATION

Keep out of sewers, drainage and waterways. Report spills and releases, as applicable, under Federal and State regulations.

13. DISPOSAL CONSIDERATIONS

Consult federal, state and local waste regulations to determine appropriate disposal options.

14. TRANSPORTATION INFORMATION

	<u>BULK Shipment</u>	<u>Non- BULK Shipment</u>
PROPER SHIPPING NAME:	Combustible liquid, n.o.s. (Diesel Fuel)	Not Regulated
HAZARD CLASS and PACKING GROUP:	Combustible Liquid, PG III	N/A
DOT IDENTIFICATION NUMBER:	NA 1993	N/A
DOT SHIPPING LABEL:	Combustible Liquid	N/A



15. REGULATORY INFORMATION

U.S. FEDERAL, STATE and LOCAL REGULATORY INFORMATION

This product and its constituents listed herein are on the EPA TSCA Inventory. Any spill or uncontrolled release of this product, including any substantial threat of release, may be subject to federal, state and/or local reporting requirements. This product and/or its constituents may also be subject to other regulations at the state and/or local level. Consult those regulations applicable to your facility/operation.

CLEAN WATER ACT (OIL SPILLS)

Any spill or release of this product to "navigable waters" (essentially any surface water, including certain wetlands) or adjoining shorelines sufficient to cause a visible sheen or deposit of a sludge or emulsion must be reported immediately to the National Response Center (1-800-424-8802) as required by U.S. Federal Law. Also contact appropriate state and local regulatory agencies as required.

CERCLA SECTION 103 and SARA SECTION 304 (RELEASE TO THE ENVIRONMENT)

The CERCLA definition of hazardous substances contains a "petroleum exclusion" clause which exempts crude oil, refined, and unrefined petroleum products and any indigenous components of such. However, other federal reporting requirements (e.g., SARA Section 304 as well as the Clean Water Act if the spill occurs on navigable waters) may still apply.

SARA SECTION 311/312 - HAZARD CLASSES

<u>ACUTE HEALTH</u>	<u>CHRONIC HEALTH</u>	<u>FIRE</u>	<u>SUDDEN RELEASE OF PRESSURE</u>	<u>REACTIVE</u>
X	X	X	--	--

SARA SECTION 313 - SUPPLIER NOTIFICATION

According to the US EPA guidance documents for reporting Persistent Bioaccumulating Toxics (PBTs), this product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act (EPCRA) of 1986 and of 40 CFR 372:

<u>INGREDIENT NAME</u>	<u>CONCENTRATION PERCENT BY WEIGHT</u>
Polycyclic aromatic compounds (PACs)	≤ 1.5



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CALIFORNIA PROPOSITON 65 LIST OF CHEMICALS

This product contains the following chemicals that are included on the Proposition 65 "List of Chemicals" required by the California Safe Drinking Water and Toxic Enforcement Act of 1986:

<u>INGREDIENT NAME (CAS NUMBER)</u>	<u>Date Listed</u>
Residual Fuel Oil (no CAS Number listed)	10/01/1990

CANADIAN REGULATORY INFORMATION (WHMIS)

Class B, Division 3 (Combustible Liquid)

16. OTHER INFORMATION

NFPA® HAZARD RATING	HEALTH:	0
	FIRE:	2
	REACTIVITY:	0

Refer to NFPA 704 "Identification of the Fire Hazards of Materials" for further information

HMIS® HAZARD RATING	HEALTH:	1*	Slight
	FIRE:	2	Moderate
	PHYSICAL:	0	Negligible
			*Chronic

SPECIAL HAZARDS: Container vapor space may contain hydrogen sulfide (poison gas).

SUPERSEDES MSDS DATED: 1/22/99

ABBREVIATIONS:

AP = Approximately < = Less than > = Greater than
 N/A = Not Applicable N/D = Not Determined ppm = parts per million

ACRONYMS:

ACGIH	American Conference of Governmental Industrial Hygienists	NIOSH	National Institute of Occupational Safety and Health
AIHA	American Industrial Hygiene Association	NOIC	Notice of Intended Change (proposed change to ACGIH TLV)
ANSI	American National Standards Institute (212)642-4900	NTP	National Toxicology Program
API	American Petroleum Institute (202)682-8000	OPA	Oil Pollution Act of 1990
CERCLA	Comprehensive Emergency Response, Compensation, and Liability Act	OSHA	U.S. Occupational Safety & Health Administration
DOT	U.S. Department of Transportation [General info: (800)467-4922]	PEL	Permissible Exposure Limit (OSHA)
EPA	U.S. Environmental Protection Agency	RCRA	Resource Conservation and Recovery Act
HMIS	Hazardous Materials Information System	REL	Recommended Exposure Limit (NIOSH)
IARC	International Agency For Research On Cancer	SARA	Superfund Amendments and Reauthorization Act of 1986 Title III
MSHA	Mine Safety and Health Administration	SCBA	Self-Contained Breathing Apparatus
NFPA	National Fire Protection Association (617)770-3000	SPCC	Spill Prevention, Control, and Countermeasures
		STEL	Short-Term Exposure Limit (generally 15 minutes)



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TLV Threshold Limit Value (ACGIH)
TSCA Toxic Substances Control Act
TWA Time Weighted Average (8 hr.)

WEEL Workplace Environmental Exposure
 Level (AIHA)
WHMIS Canadian Workplace Hazardous
 Materials Information System

DISCLAIMER OF EXPRESSED AND IMPLIED WARRANTIES

Information presented herein has been compiled from sources considered to be dependable, and is accurate and reliable to the best of our knowledge and belief, but is not guaranteed to be so. Since conditions of use are beyond our control, we make no warranties, expressed or implied, except those that may be contained in our written contract of sale or acknowledgment.

Vendor assumes no responsibility for injury to vendee or third persons proximately caused by the material if reasonable safety procedures are not adhered to as stipulated in the data sheet. Additionally, vendor assumes no responsibility for injury to vendee or third persons proximately caused by abnormal use of the material, even if reasonable safety procedures are followed. Furthermore, vendee assumes the risk in their use of the material.